



Dart Aerospace Ltd.  
1270 Aberdeen St  
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Canada

Tel (613) 632-5200

**D350-616-011**  
**Job Sheet 169811**



Part No: D350-616-011

Job Qty: 2 ea

Part Name: Full Emergency Litter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/22/17

Job Tracking No:

Due Date: 1/10/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Eagle Copters South America (CEAGL01)

Aerodrome De Chicureo, Camino Guay-Guay #8881 Colina, Santiago, , 9340000 Chile ph:+56 22 948 3200  
fx:+56 2 2247 8290.

Note: DWG REV H IPP E 03.04.04 Reformat KJ/RF IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP  
REV:G 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG007 DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 2 Ea  |            | 1/9/18   | 0.00      | 0.00    | Start Up Small Fab-4  |           | FF             |
| 101   | Small Fab          | 2 pcs |            | 1/10/18  | 0.00      | 1.31    | Small Fab-4           |           | DAE FF         |
| 105   | QC                 | 2 pcs |            | 1/10/18  | 0.00      | 0.00    | QC5                   |           | 38 FEB 3 2018  |
| 119   | Packaging          | 2 pcs |            | 1/10/18  | 0.00      | 0.00    | Packaging1-3          |           | 9-88 SMP       |
| 120   | QC                 | 2 pcs |            | 1/10/18  | 0.00      | 0.00    | QC4                   |           |                |
| 125   | DC                 | 2 pcs |            | 1/10/18  | 0.00      | 0.00    | DC                    |           |                |
| 130   | Packaging          | 2 pcs |            | 1/10/18  | 0.00      | 0.00    | Packaging3-1          |           |                |
| 140   | QC21-FG            | 2 Ea  |            | 1/10/18  | 0.00      | 0.00    | QC21                  |           | 21 FEB 14 2018 |

Part Op 101 - 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250" as per Dwg  
Descriptions: D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping \*\*\*D4812-041 MUST STAY WITH  
LITTER FRAME\*\*\* 4- Deburr

125 - Photocopy bluefile and create labels per PPP D350-616-011 CHG007

130 - Identify and pack for shipping as per PPP D350-616-011 Location: \_\_\_\_\_ PPP Rev: \_\_\_\_\_

### Job Allocations

| Operation             | Component Part | Required  | Inventory | Allocated | Std Qty |
|-----------------------|----------------|-----------|-----------|-----------|---------|
| 90-Start up Operation | D2370-1        | 2 5039596 | 3 5039584 | 0         | 0       |
|                       | D4812-041      | 2 5026926 | 0 5040667 | 0         | 0       |
| 119-Packaging         | D350-616-013   | 2 5041305 | 0 5040667 | 0         | 0       |

### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE  
**S041305**

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**Full Emergency Litter**

**PART NO: D350-616-011**

**Original Serial #: S041305**

**Revision:**

**Operation: Start up Operation 02/12/18**

**Change No: CHG007**

**Job No: 169811**